

## First-Order Interfacial Transformations with a Critical Point: Breaking the Symmetry at a Symmetric Tilt Grain Boundary

Shengfeng Yang, Naixie Zhou, Hui Zheng, Shyue Ping Ong, and Jian Luo\*

*Department of NanoEngineering, University of California, San Diego, La Jolla, California 92093, USA*



(Received 6 December 2017; published 22 February 2018)

First-order interfacial phaselike transformations that break the mirror symmetry of the symmetric  $\Sigma 5$  (210) tilt grain boundary (GB) are discovered by combining a modified genetic algorithm with hybrid Monte Carlo and molecular dynamics simulations. Density functional theory calculations confirm this prediction. This first-order coupled structural and adsorption transformation, which produces two variants of asymmetric bilayers, vanishes at an interfacial critical point. A GB complexion (phase) diagram is constructed via semigrand canonical ensemble atomistic simulations for the first time.

DOI: [10.1103/PhysRevLett.120.085702](https://doi.org/10.1103/PhysRevLett.120.085702)

Solute adsorption (*a.k.a.* segregation) at grain boundaries (GBs) can induce interfacial phaselike structural transformations [1–3] that can abruptly change a spectrum of physical properties of polycrystalline materials [1–12]. Despite their great importance [1,2,9,13], it remains a major scientific challenge to predict, as well as discover new types of, interfacial phaselike behaviors. Unfortunately, atomic-resolution experimental characterizations of GBs as a function of both bulk composition and temperature to systematically map out the stability and transformation of 2D interfacial phases (that are also called “complexions” [1,3,14,15]) are often infeasible. By combining a modified genetic algorithm (GA) with hybrid Monte Carlo (MC) and molecular dynamics (MD) simulations, we discover a new type of interfacial phase transformation that breaks the mirror symmetry of a symmetric tilt GB, as well as an interfacial critical point and the effects of premelting or prewetting like interfacial disordering at high temperatures. The breaking of the mirror symmetry also implies the existence of two variants of the high-adsorption complexion, represented by the asymmetric bilayer adsorption of Ni. We further demonstrate the feasibility of constructing a temperature- and composition-dependent GB “phase” (complexion) diagram through semigrand canonical ensemble atomistic simulations, with potentially broad implications.

On one hand, a series of recent studies [6,16–18] extended bulk CALPHAD (calculation of phase diagrams) methods to model coupled GB premelting and prewetting and, subsequently, constructed GB  $\lambda$  diagrams to represent the thermodynamic tendency for average general GBs to disorder. Such GB diagrams have been validated experimentally [6,16,17,19–21] and used to forecast sintering behaviors [6,16,18,19,22–24]. Moreover, diffuse-interface (phase-field) [11,14,15] and lattice-type [25–28] models have been used to compute more rigorous GB complexion

(phase) diagrams with first-order transition lines and critical points. Yet, these phenomenological thermodynamic models cannot represent all atomic details realistically.

On the other hand, atomistic simulations can provide great structural details underlying the GB transformations. Notably, a segregation-induced GB transformation from a “split-kite” phase to a “filled-kite” phase at the  $\Sigma 5$  (210) tilt GB in Ag-doped Cu has been observed with MC simulations [10]. Interfacial transformations from ordered GBs to disordered nanoscale intergranular films in Zr-doped Cu GBs have also been studied using atomistic simulations [29–31]. While these prior studies provided important atomic details for the GB structures and their transformations, GB complexion (phase) diagrams with well-defined first-order transition lines and critical points have not yet been constructed by atomistic simulations.

In this study, the  $\Sigma 5$ (210)/[001] symmetric tilt GB in Ni-doped Mo is modeled via a new methodology that combines a modified GA with subsequent hybrid MC/MD simulations to predict the equilibrium GB structure as a function of temperature and bulk composition. We discover a first-order GB phaselike transformation that breaks the mirror symmetry of the symmetric tilt GB. This first-order coupled structural and adsorption transition interplays with interfacial disordering with increasing temperature, and it vanishes at an interfacial critical point. Subsequently, we construct the first GB complexion (phase) diagrams through semigrand canonical ensemble atomistic simulations.

First, we implement and further modify a GA [32–34], which is an adaptive heuristic search algorithm based on the evolutionary ideas of natural selection and genetics, to search for the lowest-energy GB structure through the energy landscape at 0 K. The details of this modified GA are described in the Supplemental Material [35]. Compared with the traditional GA [32–34], we add an extra step of “species change” in this modified GA (Supplemental

Fig. S1 [35]). During this step, the species of atoms are exchanged following a similar procedure in MC simulation to consider solute adsorption at GBs in semigrand canonical ensembles. In the step of tournament selection, energy evaluation is modified by introducing the chemical potential difference between Ni and Mo into the total free energy of GB at 0 K. In this work, we have fifty GBs in each generation, and the GA searches typically converge within one hundred generations.

Second, hybrid MC/MD simulations [40,41], using the GB atomic structures obtained from GA at 0 K as initial structures, are subsequently performed to investigate the equilibrium structures of Ni-doped Mo GBs at finite temperatures. The atomic structural relaxations are realized by MD running, and the MC scheme samples the semi-grand canonical ensemble. LAMMPS [36] is used to perform the hybrid MC/MD at zero hydrostatic pressure using Berendsen's thermostat and barostat. During the simulation, five MC trial moves are performed between each MD step; equivalently, 4075 MD steps are performed per MC cycle [equivalent to  $N_{\text{at}}$  MC trial moves, where  $N_{\text{at}} (= 20\,376)$  is the number of atoms in our simulations]. MC swaps of Ni atoms with Mo atoms are performed, and the swap probability is dictated by the Metropolis criterion in specified temperatures. All atoms move according to the regular MD time integration and the time step is 0.0001 ps. The hybrid MC/MD simulation is considered to reach an equilibrium if the fluctuation of total energy over the last 10 000 steps is less than 0.5%. The simulations typically take approximately  $1 \times 10^6$  MD steps for the system to converge. Hybrid MC/MD simulations can produce more accurate and efficient predictions of equilibrium GB structures because the initial structure obtained by the GA search over a large energy landscape is more accurate (see, e.g., Fig. S2 in the Supplemental Material [35] for a comparison with the experiment [42] for the undoped GB).

The  $\Sigma 5(210)/[001]$  symmetric tilt GB in Ni-doped Mo was modeled in this study, where the periodic boundary conditions were used in all three directions. The computational model is 200.00 Å long, 84.44 Å tall, and 18.88 Å thick, and there were 20 376 atoms (Supplemental Fig. S2 [35]). An embedded atom method (EAM) potential for Mo-Ni alloy [43] was used in this work. This potential performs better than the only other available interatomic potential in terms of predicting the effect of Ni dopant on the energy of Mo GB (as shown in Supplemental Fig. S7 [35]). The Mo-Ni bulk phase equilibrium conditions (for this MD potential) were calculated by using a similar calculation procedure to the one used in the Ag-doped Cu system [44]. All the simulated temperatures in this work were normalized by dividing the temperature by the simulated melting temperature ( $T_m = 3750$  K) of pure Mo.

Figure 1 shows a GB phaselike transformation identified in the hybrid MC/MD simulations with increasing chemical potential difference  $\Delta\mu_{\text{Ni}} (\equiv \mu_{\text{Ni}} - \mu_{\text{Ni}}^{(\text{pure})})$  at a constant

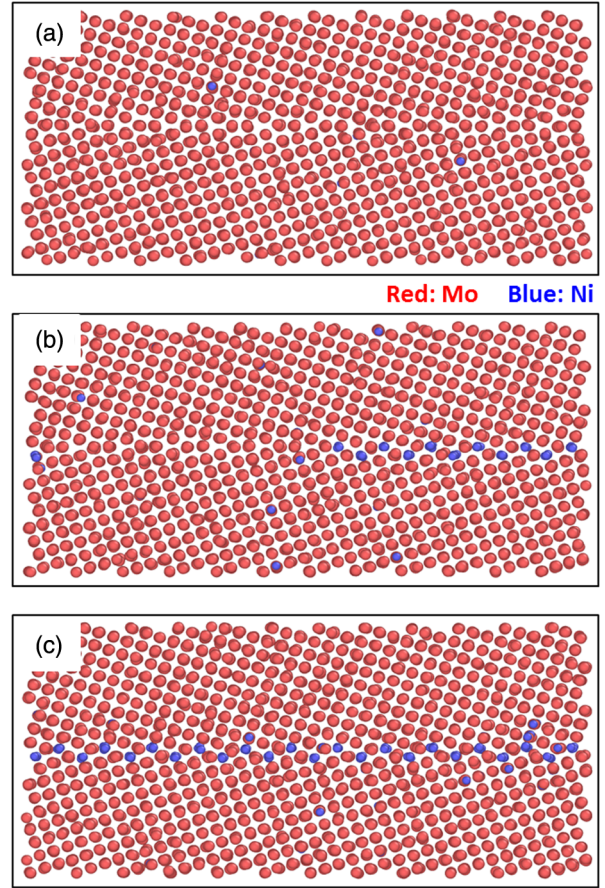


FIG. 1. Simulation of a GB phaselike transformation with increasing  $\Delta\mu_{\text{Ni}} (\equiv \mu_{\text{Ni}} - \mu_{\text{Ni}}^{(\text{pure})})$  at a fixed temperature of  $T = 0.373 T_m$ , showing (a) a nominally clean GB at a low  $\Delta\mu_{\text{Ni}}$  of  $-0.56$  eV/atom, (b) coexistence of two complexes at the transformation threshold  $\Delta\mu_{\text{Ni}}$  of  $-0.435$  eV/atom, and (c) a bilayer complexion (with disorder) at a high  $\Delta\mu_{\text{Ni}}$  of  $-0.385$  eV/atom. The corresponding GB structures at  $T = 0$  K without thermal noises (obtained by the modified GA) are shown in Supplemental Fig. S6 [35].

temperature of  $T = 0.373 T_m$ . The initial state of  $\Delta\mu_{\text{Ni}} = -0.56$  eV/atom ( $1 \text{ eV/atom} = 96.521 \text{ kJ/mol}$ ) of this GB is a nominally “clean” GB [Fig. 1(a)]. A bilayer complexion (with nominally two adsorbed atomic layers of Ni) starts to form with increasing  $\Delta\mu_{\text{Ni}}$ . Figure 1(b) shows the coexistence of clean and bilayer complexes at the transforming  $\Delta\mu_{\text{Ni}}$  of  $-0.435$  eV/atom. When  $\Delta\mu_{\text{Ni}}$  reaches  $-0.385$  eV/atom, the GB has been fully transformed to a bilayer complexion [Fig. 1(c)].

The atomistic simulations were performed for a large number of alloys with different compositions at different temperatures to construct GB diagrams to represent both interfacial excess adsorption and disorder. Figure 2(a) shows a computed map of the GB Gibbs excess (net adsorption) of Ni, in which the color of each data point represents the averaged GB adsorption amount ( $\Gamma_{\text{Ni}}$ ) at that specific temperature and bulk composition. We used the

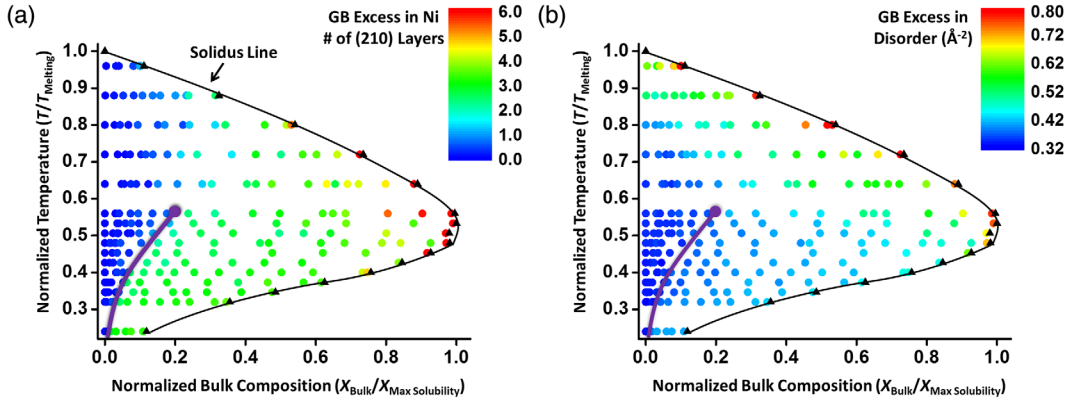


FIG. 2. Simulated GB complexation (phase) diagrams. (a) The computed map of GB adsorption from hybrid MC/MD simulations. (b) The computed map of GB excess disorder. The solid purple line represents first-order phaselike transformations and ends at a GB critical point.

equivalent number of (210) monolayers to represent the Ni adsorption ( $\Gamma_{\text{Ni}}$ ); the segregation amount of one (210) monolayer is equivalent to  $\sim 4.5$  atom/nm<sup>2</sup>. The GB adsorption at each bulk composition and temperature was obtained by averaging the computed  $\Gamma_{\text{Ni}}$ 's from ten equilibrated atomic configurations at the same bulk composition and temperature to ensure statistical accuracies. These ten configurations are selected at every 10 000 time steps after the convergence criterion has been met.

After an atomic GB structure had been obtained from hybrid MC/MD simulations, the disorder parameter for each atom in the specimen was computed by using a bond-orientational [34] disorder parameter  $d$ . This parameter measures the similarity of the local atomic surrounding of a given atom with that of its neighboring atoms. The disorder parameter equals to 0 for atoms situated in a perfect lattice and equals to 1 for atoms in the liquid phase. The calculation procedure of disorder parameter is similar to the one used by Chua *et al.* [34] and Steinhart *et al.* [37]. The GB excess in disorder parameter for each GB configuration was calculated using  $\Gamma_d \equiv (\sum_{i=1}^N d_i^{\text{GB}} - \sum_{i=1}^N d_i^{\text{Grain}})/A$ , where  $A$  is the GB area,  $N$  is the number of atoms in the computation cell (with or without a GB), and  $\sum_{i=1}^N d_i^{\text{GB}}$  and  $\sum_{i=1}^N d_i^{\text{Grain}}$  are the sums of disorder parameters of all atoms in the computation cell containing the GB and a reference cell in the grain interior without a GB, respectively (Supplemental Fig. S3 [35]). After calculating the GB excesses in disorder for the equilibrated interfacial structures at various grain compositions and temperatures, a computed map of GB excess in disorder is constructed and plotted in Fig. 2(b). In general, the GB adsorption of Ni ( $\Gamma_{\text{Ni}}$ ) increases and the GB structure becomes more disordered with the increasing bulk composition or temperature (Fig. 2).

From the computed GB diagrams, we have identified a first-order phaselike transformation line (the solid purple line in Fig. 2) from normally clean GBs to the bilayer complexion. This first-order phaselike transformation is

further illustrated in Fig. 3(a), as evident by the abrupt “jumps” in GB excess in Ni ( $\Gamma_{\text{Ni}}$ ) vs chemical potential difference ( $\Delta\mu_{\text{Ni}} \equiv \mu_{\text{Ni}} - \mu_{\text{Ni}}^{\text{(pure)}}$ ) curves at  $T = 0.4 T_m$  obtained by hybrid MC/MD and at  $T = 0$  K obtained by the modified GA, respectively. Four corresponding snapshots are shown in Fig. 3(b).

Specifically, the first-order transformation reproduced by the modified GA at 0 K shown in the black dashed line in Fig. 3(a) corresponds exactly to a discontinuous “jump” from “ $\Gamma_{\text{Ni}} = 0$ ” to “ $\Gamma_{\text{Ni}} = 2$  monolayers” at  $\Delta\mu_{\text{Ni}} \approx -0.35$  eV/atom. This first-order transformation was found to be a coupled chemical (adsorption) and structural transition that breaks the mirror symmetry of the otherwise symmetric tilt GB from the analysis of the atomic GB structures. The bottom row of panel ③ and panel ④ in Fig. 3(b) show the 0 K atomic structures obtained by the modified GA search; they illustrate that the adsorption transition from “ $\Gamma_{\text{Ni}} = 0$ ” to “ $\Gamma_{\text{Ni}} = 2$  monolayers” accompanies a structural transition that breaks the symmetry in two aspects: (i) the adsorption induces a translation of the two abutting grains by a distance of  $0.3a_{\text{bcc}}$  (where  $a_{\text{bcc}}$  is the bcc lattice parameter) along the vertical direction (plus  $0.21a_{\text{bcc}}$  in the horizontal direction so that the two grains are closer; no translation perpendicular to the projection plane) in Fig. 3(b), and (ii) while one adsorption layer of Ni is on the original mirror plane of the symmetric tilt GB, the other Ni layer is asymmetrically adsorbed on (only) one side of one abutting grain. At finite temperatures, the asymmetric bilayers become more disordered [panel ② in Fig. 3(b)].

With the occurrence of this first-order transition, the GB structure can transition to one of the two equivalent GB configurations or variants of the asymmetric bilayer adsorption of Ni (with the same amount of adsorption and a mirror symmetry to each other, albeit disorders at finite temperatures). Thus, 2D “antiphase GB domains” of these two variants with “antiphase boundary lines” may, in principle, exist at the same GB after the occurrence of this coupled adsorption and structural transition.

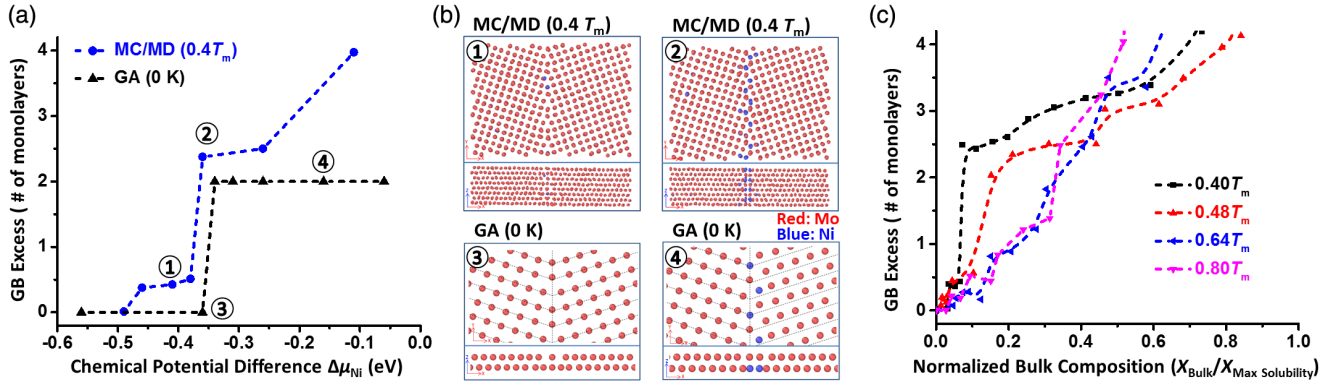


FIG. 3. The first-order phaselike transformations predicted from atomistic simulations. (a) GB excess in Ni (in number of equivalent (210) atomic layers) vs the chemical potential difference ( $\Delta\mu_{\text{Ni}} \equiv \mu_{\text{Ni}} - \mu_{\text{Ni}}^{\text{(pure)}}$ ) computed by both the hybrid MC/MD simulation at  $T = 0.4T_m$  and the modified GA at  $T = 0$  K. (b) The simulated GB atomic configurations (both top and side views) that correspond to the four points labeled in panel (a). (c) The variation of GB excess in Ni with the normalized bulk composition at four different temperatures computed from hybrid MC/MD simulations. The abrupt adsorption transition (from “ $\Gamma_{\text{Ni}} = 0$ ” to “ $\Gamma_{\text{Ni}} = 2$  monolayers” at 0 K) shown in panel (a) occurs concurrently with a structural transition that breaks the mirror symmetry of the symmetric tilt GB, with a relative translation of the two abutting grains by a distance of  $0.3a_{\text{bcc}}$  along the vertical direction in panel (b) and asymmetric adsorption of the second Ni layer on (only) one abutting grain. In addition, the two abutting grains are closer (by  $\sim 0.21a_{\text{bcc}}$ ) after the structural transformation but there is no relative translation perpendicular to the projection plane. See Supplemental Fig. S6 for the detail of this structural transformation at  $T = 0$  K obtained by the GA. Similar transformations occur at finite temperatures with increasing effects of interfacial disordering and the transformation becomes continuous at high temperatures.

In order to verify the existence of this observed first-order phaselike transformation that breaks the symmetry, we carried out DFT calculations using the projector augmented wave (PAW) [45] method as implemented in the Vienna *ab initio* simulation package [46]. A plane-wave energy cutoff of 400 eV and the Perdew-Burke-Ernzerhof (PBE) generalized gradient approximation (GGA) functional [47] were used. For Brillouin zone (BZ) integration, a Gamma centered grid with a  $(10 \times 4 \times 1)$  was used according to the lattice parameters  $a = 3.15$ ,  $b = 7.04$ ,  $c = 54.00$  with the unit  $\text{\AA}$ . The convergence criteria were  $5 \times 10^{-4}$  eV for energy and  $0.02$  eV/ $\text{\AA}$  for the force. All the calculations were spin polarized. We created the atomic models with 78 atoms as the initial structures for DFT calculations. In total, we created five different GB models. The first one was the clean model to represent the  $\Sigma 5(210)/[001]$  Mo GB without any solutes. The asymmetric bilayer model shown in Fig. 4(b) is obtained from the modified GA. To investigate other possible structural changes (i.e., the stability of the observed translation between two grains), we created three additional models [i.e.,  $M1$ ,  $M2$ ,  $M3$  in Figs. 4(c)–4(e)] by placing the solutes at different sites near the GB in the clean GB model. After relaxation by DFT calculations, we computed and compared the energy difference of all the five different GB models. As shown in Fig. 4(a), we found the bilayer model has the lowest energy compared to the other three models ( $M1$ ,  $M2$ , and  $M3$ ), verifying the necessity of the structural change and translation to achieve a stable bilayer GB. Moreover, Fig. 4(a) also shows that the clean GB transits to the bilayer GB with the increasing chemical potential

difference  $\Delta\mu_{\text{Ni}}$  (but the transformation occurs at a lower  $\Delta\mu_{\text{Ni}}$ , which is presumably a result of the difference in the interatomic interactions in DFT calculations and the EAM potential). In summary, the DFT calculations agree with the modified GA and hybrid MC/MD simulations qualitatively, and verify the occurrence of the first-order coupled structural and adsorption transformation that breaks the symmetry at 0 K.

Similar first-order phaselike transformations were observed in hybrid MC/MD simulations at finite temperatures. Figure 3(a) shows that the threshold  $\Delta\mu_{\text{Ni}}$  for the first-order transformation in the hybrid MC/MD simulation at  $0.4T_m$  is smaller than that obtained by the modified GA at 0 K, where both the clean GBs and asymmetric bilayers become nominal (with  $\Gamma_{\text{Ni}}$  values being close to, but exactly at, 0 and 2 monolayers, respectively). Moreover, the interfacial structures shown in the top row of panel ① and panel ② at  $0.4T_m$  are also more disordered than those in the bottom row of panel ③ and panel ④ at 0 K in Fig. 3(b), which correspond to increasing interfacial disorder ( $\Gamma_d$ ) at high temperatures [Fig. 2(b)]. Figure 3(c) further plots the  $\Gamma_{\text{Ni}}$  vs  $\Delta\mu_{\text{Ni}}$  curves computed by hybrid MC/MD at four different temperatures, showing that the transition becomes smoother with the increasing temperature. The first-order transition becomes continuous above an interfacial critical point at  $\sim 0.56T_m$ .

We also compared GB diagrams obtained from atomistic simulations with those computed using two simplified thermodynamic models. Using a Wynblatt-Chatain type lattice model [25], we computed a GB adsorption diagram for a symmetric twist GB without considering the effects of

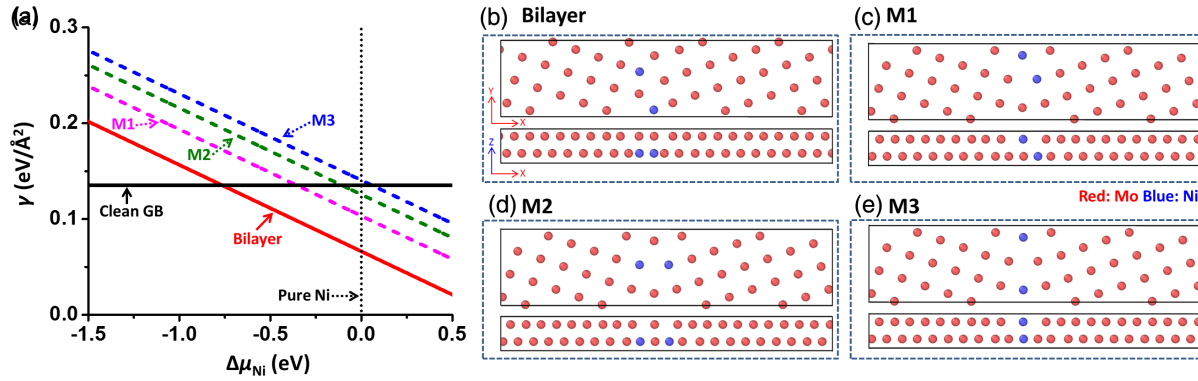


FIG. 4. DFT verification of the first-order transformation from the clean GB to the asymmetric bilayer complex in Ni-doped Mo  $\Sigma 5(210)[001]$  symmetric tilt GB. (a) GB energy computed by DFT vs the chemical potential difference ( $\Delta\mu_{\text{Ni}} \equiv \mu_{\text{Ni}} - \mu_{\text{Ni}}^{\text{(pure)}}$ ). Illustrations of (b) the bilayer GB structure produced by the modified GA and [(c),(d),(e)] several other possible GB structures (named as  $M1$ ,  $M2$ , and  $M3$ , respectively). DFT calculations demonstrated that the asymmetric bilayer is the most stable adsorption structure among these four possible configurations.

interfacial disordering [Supplemental Fig. S4(a) [35]]. A similar first-order transition line and a critical point are also evident in the lattice model. We further compared the  $\Gamma_{\text{Ni}}$  vs  $\Delta\mu_{\text{Ni}}$  curves at four different temperatures (Supplemental Fig. S5 [35]). While both atomistic simulations and lattice model show similar trends, higher levels of adsorptions are observed in the atomistic simulations at high temperatures and/or high (less negative)  $\Delta\mu_{\text{Ni}}$ , which are presumably because of interfacial disordering at high temperatures or segregation levels that can promote more adsorption (in a positive feedback loop), but are not considered in the lattice model. To evaluate the interfacial disordering at high temperatures, we computed a GB  $\lambda$  diagram [Supplemental Fig. S4(b) [35]] using the thermodynamic model in Ref. [6] to forecast coupled GB prewetting and premelting without atomistic details. A comparison between the GB  $\lambda$  diagram [Supplemental Fig. S4(b) [35]] and Figs. 2(a) and 2(b) from atomistic simulations show that the GB  $\lambda$  diagram can represent the general trends of both adsorption and interfacial disordering, particularly at high temperatures and/or  $\Delta\mu_{\text{Ni}}$  (close to the solidus line), but without atomistic details (nor any first-order transformations). In summary, Figs. 2(a) and 2(b) from atomistic simulations can represent both the first-order adsorption transition from the lattice model at low temperature and coupled prewetting and premelting behaviors at high temperature (or close to the solidus line). The atomistic simulations are more realistic and accurate and can discover new phenomena, e.g., the symmetry breaking, that cannot be captured by simplified thermodynamic models.

In conclusion, we have identified a first-order GB phaselike transformation that breaks the mirror symmetry of the symmetric tilt GB at 0 K in Ni-doped Mo, along with associated effects of premelting or prewetting like high-temperature interfacial disordering and an interfacial critical point. This first-order adsorption transition is coupled with an asymmetric GB structural transition, producing two

variants of asymmetric bilayer adsorption of Ni. Moreover, we have demonstrated the feasibility of constructing a GB diagram by semigrand canonical ensemble atomistic simulations. The simulation results have been verified by DFT calculations and critically compared with two simplified phenomenological thermodynamic models. Because 2D interfacial phase behaviors and critical phenomena can affect a spectrum of physical properties of various materials, the new discoveries made by a combination of a modified GA, hybrid MC/MD simulations, and DFT calculations, as well the newly demonstrated feasibility of constructing GB phase (complexion) diagrams via atomistic simulations, can have broad scientific and technological impacts.

The authors gratefully acknowledge support from a Vannevar Bush Faculty Fellowship sponsored by the Basic Research Office of the Assistant Secretary of Defense for Research and Engineering and funded by the Office of Naval Research through Grant No. N00014-16-1-2569.

\*Corresponding author.  
jluo@alum.mit.edu.

- [1] P. R. Cantwell, M. Tang, S. J. Dillon, J. Luo, G. S. Rohrer, and M. P. Harmer, *Acta Mater.* **62**, 1 (2014).
- [2] T. Frolov and Y. Mishin, *J. Chem. Phys.* **143**, 044706 (2015).
- [3] W. D. Kaplan, D. Chatain, P. Wynblatt, and W. C. Carter, *J. Mater. Sci.* **48**, 5681 (2013).
- [4] S. J. Dillon, M. Tang, W. C. Carter, and M. P. Harmer, *Acta Mater.* **55**, 6208 (2007).
- [5] J. Luo, *Corrosion* **72**, 897 (2016).
- [6] J. Luo, *J. Am. Ceram. Soc.* **95**, 2358 (2012).
- [7] J. Luo, *Crit. Rev. Solid State Mater. Sci.* **32**, 67 (2007).
- [8] J. Luo, *J. Materiomics* **1**, 22 (2015).
- [9] T. Frolov, M. Asta, and Y. Mishin, *Curr. Opin. Solid State Mater. Sci.* **20**, 308 (2016).
- [10] T. Frolov, M. Asta, and Y. Mishin, *Phys. Rev. B* **92**, 020103 (2015).

- [11] Y. Mishin, W. J. Boettinger, J. A. Warren, and G. B. McFadden, *Acta Mater.* **57**, 3771 (2009).
- [12] T. Frolov, S. V. Divinski, M. Asta, and Y. Mishin, *Phys. Rev. Lett.* **110**, 255502 (2013).
- [13] P. Lejček, M. Šob, and V. Paidar, *Prog. Mater. Sci.* **87**, 83 (2017).
- [14] M. Tang, W. C. Carter, and R. M. Cannon, *Phys. Rev. B* **73**, 024102 (2006).
- [15] M. Tang, W. C. Carter, and R. M. Cannon, *Phys. Rev. Lett.* **97**, 075502 (2006).
- [16] X. M. Shi and J. Luo, *Phys. Rev. B* **84**, 014105 (2011).
- [17] X. M. Shi and J. Luo, *Appl. Phys. Lett.* **94**, 251908 (2009).
- [18] X. M. Shi and J. Luo, *Phys. Rev. Lett.* **105**, 236102 (2010).
- [19] N. Zhou and J. Luo, *Acta Mater.* **91**, 202 (2015).
- [20] V. K. Gupta, D. H. Yoon, H. M. Meyer, and J. Luo, *Acta Mater.* **55**, 3131 (2007).
- [21] J. Luo, V. K. Gupta, D. H. Yoon, and H. M. Meyer, *Appl. Phys. Lett.* **87**, 231902 (2005).
- [22] J. Luo and X. M. Shi, *Appl. Phys. Lett.* **92**, 101901 (2008).
- [23] J. Luo, *Curr. Opin. Solid State Mater. Sci.* **12**, 81 (2008).
- [24] N. X. Zhou, T. Hu, and J. Luo, *Curr. Opin. Solid State Mater. Sci.* **20**, 268 (2016).
- [25] P. Wynblatt and D. Chatain, *Mater. Sci. Eng. A* **495**, 119 (2008).
- [26] J. Luo, *Appl. Phys. Lett.* **95**, 071911 (2009).
- [27] J. M. Rickman, H. M. Chan, M. P. Harmer, and J. Luo, *Surf. Sci.* **618**, 88 (2013).
- [28] J. M. Rickman and J. Luo, *Curr. Opin. Solid State Mater. Sci.* **20**, 225 (2016).
- [29] Z. L. Pan and T. J. Rupert, *Phys. Rev. B* **93**, 134113 (2016).
- [30] Z. Pan and T. J. Rupert, *Comput. Mater. Sci.* **131**, 62 (2017).
- [31] Z. Pan and T. J. Rupert, *Scr. Mater.* **130**, 91 (2017).
- [32] J. Zhang, C. Z. Wang, and K. M. Ho, *Phys. Rev. B* **80**, 174102 (2009).
- [33] A. Kaczmarowski, S. J. Yang, I. Szlufarska, and D. Morgan, *Comput. Mater. Sci.* **98**, 234 (2015).
- [34] A. L. S. Chua, N. A. Benedek, L. Chen, M. W. Finnis, and A. P. Sutton, *Nat. Mater.* **9**, 418 (2010).
- [35] See Supplemental Material at <http://link.aps.org/supplemental/10.1103/PhysRevLett.120.085702> for Figs. S1-S7, a description of the modified Genetic Algorithm, and calculated segregation energies, which includes Refs. [32–34, 36–39].
- [36] S. Plimpton, *J. Comput. Phys.* **117**, 1 (1995).
- [37] J. S. Paul, R. N. David, and R. Marco, *Phys. Rev. B* **28**, 784 (1983).
- [38] R. Tran, Z. H. Xu, N. X. Zhou, B. Radhakrishnan, J. Luo, and S. P. Ong, *Acta Mater.* **117**, 91 (2016).
- [39] Q. Zhang, W. S. Lai, and B. X. Liu, *Phys. Rev. B* **58**, 14020 (1998).
- [40] B. Sadigh, P. Erhart, A. Stukowski, A. Caro, E. Martinez, and L. Zepeda-Ruiz, *Phys. Rev. B* **85**, 184203 (2012).
- [41] S. Jonathan, S. Alexander, and A. Karsten, *Acta Mater.* **59**, 2957 (2011).
- [42] M. Bacia, J. Morillo, J. M. Penisson, and V. Pontikis, *Philos. Mag. A* **76**, 945 (1997).
- [43] X. W. Zhou, R. A. Johnson, and H. N. G. Wadley, *Phys. Rev. B* **69**, 144113 (2004).
- [44] P. L. Williams, Y. Mishin, and J. C. Hamilton, *Model. Simul. Mater. Sci. Eng.* **14**, 817 (2006).
- [45] P. E. Blochl, *Phys. Rev. B* **50**, 17953 (1994).
- [46] G. Kresse and J. Furthmuller, *Phys. Rev. B* **54**, 11169 (1996).
- [47] J. P. Perdew, K. Burke, and M. Ernzerhof, *Phys. Rev. Lett.* **77**, 3865 (1996).